

## CORAL STEEL/WOOD PUTTY

(CPF 3)

### Product description:

#### Type

Coral Steel/Wood putty is general purpose glazing putty for steel and wood window frames to be painted after sufficient drying time.

#### Features and benefit:

Excellent sealing properties for both interior and exterior usage.

#### Recommended use:

Steel and wood window frames.

#### Substrate:

Steel and wood.

### Product data:

<b>Packaging size</b>	1kg and 30kg.
<b>Colors</b>	Off white and black
<b>Finish, Dry Film</b>	Eggshell to matt when completely dry
<b>Mixing ratio</b>	Ready to apply.
<b>Viscosity</b>	Thick paste
<b>Solids by volume</b>	90 ± 3 volume (Theoretical)

### Application data:

#### The product can be applied by

Remove putty from pack and kneed for a while until it regains its normal consistency, apply with putty knife and allow to set for at least 48 hours before painting.

#### Film thickness per coat

#### Remark

Do not paint if rain is imminent

## *Coral Steel/Wood Putty:*

### **Thinner**

Solvent for oil paint for cleaning

### **Dilution:**

Not required

### **Conditions during application**

The temperature of the substrate should be minimum 5 °C and at least 35°C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying.

### **Drying times**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly.

1. Recommended data given is, for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

<b>The drying time is measured by stated values</b>	Relative Humidity (RH) 50 %
<b>Substrate temperature</b>	30 °C
<b>Surface (touch) dry</b>	24-36 hrs.
<b>Mechanical movement:</b>	4-6 weeks
<b>Dry to handle minimum(recoat)</b>	6 weeks

## **Directions for use:**

### **Surface preparation**

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

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### **Remarks:**

Other systems may be specified, depending on area of use.

Masking tape has to be removed immediately after application of the topcoat.

Contents of packaging with different batch numbers must be mixed together before use. .

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### **Storage:**

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

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### **Environmental labelling:**

Insignia Limited is an ISO 9001 and 14001 certified company for QMS and EMS respectively.

Refer to the product safety data sheet for more information.

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### **Health and safety:**

Ensure good ventilation during application and drying. Observe hygiene and safety regulations. Wash your hands carefully after painting. Avoid contact of paint with eyes and skin. Keep out of the reach of children. Do not use can/container to store food and water. Refer to Material Safety Data Sheet for additional safety information.

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### **Disclaimer:**

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